

HUTCHINS MFG. CO.  
7544 Wet Sander  
Operating Instructions for 7544.

Use a one-gallon milk container for your water supply. This will allow your water to stay clean. Add 2-3 drops of liquid detergent to water. This will help the abrasive to stay clean and also allow paper to cut faster. Tool must run at 75-100% full speed. This will allow enough water to reach work surface.

#### Water adjustment

Turn brass thumb screw Counter Clock Wise to full open. Do not force valve. Run tool until water reaches tool. Shut tool off. Turn thumb screw until closed in a Clockwise motion. Open valve 1 full turn. Wet surface with glass cleaner or water. Apply tool to surface. Use just enough water to wet surface. Too much water will cause abrasive to hydro-plane on finer P-grade abrasives (400 grit and higher). Allow pad to turn clock -wise. Do not stop pad rotation. When sanding, 7544 will achieve a 2-1 finish. Example- 1200 grit – 2400 grit finish.

#### Oiling Instructions

Turn water flow valve until closed. Remove airline from tool. Put 3-4 drops of Marvel Mystery oil in air inlet. Re-connect airline. Depress trigger for 2 seconds only. This will allow oil to enter motor. The motor rotor will absorb the oil. You will have enough oil in tool for the next days use. This will also help prevent tool from rusting, if you have water in your air supply. This 7544 is 100% protected against water damage to tool with proper use. The only water damage to your tool will come from poor air quality and tool submersion into standing water. Make sure water traps are drained and your air dryer is working properly.

Any Questions call 1-626-844-2190.

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